

VERSION WITH MARKINGS TO SHOW CHANGES MADE

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JUL 11 2002
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8. Cancel.

18. Cancel.

Please add the following new claims:

25. The coil of Claim 6, with the first and second active leg portions curving inward of the band, and the inactive leg portion curving outward of the band.

26. The coil of Claim 16, with the first and second active leg portions curving inward of the band, and the inactive leg portion curving outward of the band.

27. A voice coil for a disk drive actuator made by the process comprising:

Providing a first electrically insulating layer of material of a predetermined thickness;

Forming a planar electrically conductive coil on the first layer by securing conductive material to the first layer;

Securing a second electrically insulating layer of material to the coil to form a coil laminate; and

Securing the laminate to the actuator.

28. The product by process of claim 27, further comprising providing adhesive to secure the first and second layers and coil together.

29. The product by process of claim 27, wherein the first and second layers are polyimide and the conductive material is copper.

30. The product by process of claim 27, wherein the process of forming the coil includes photo-etching.